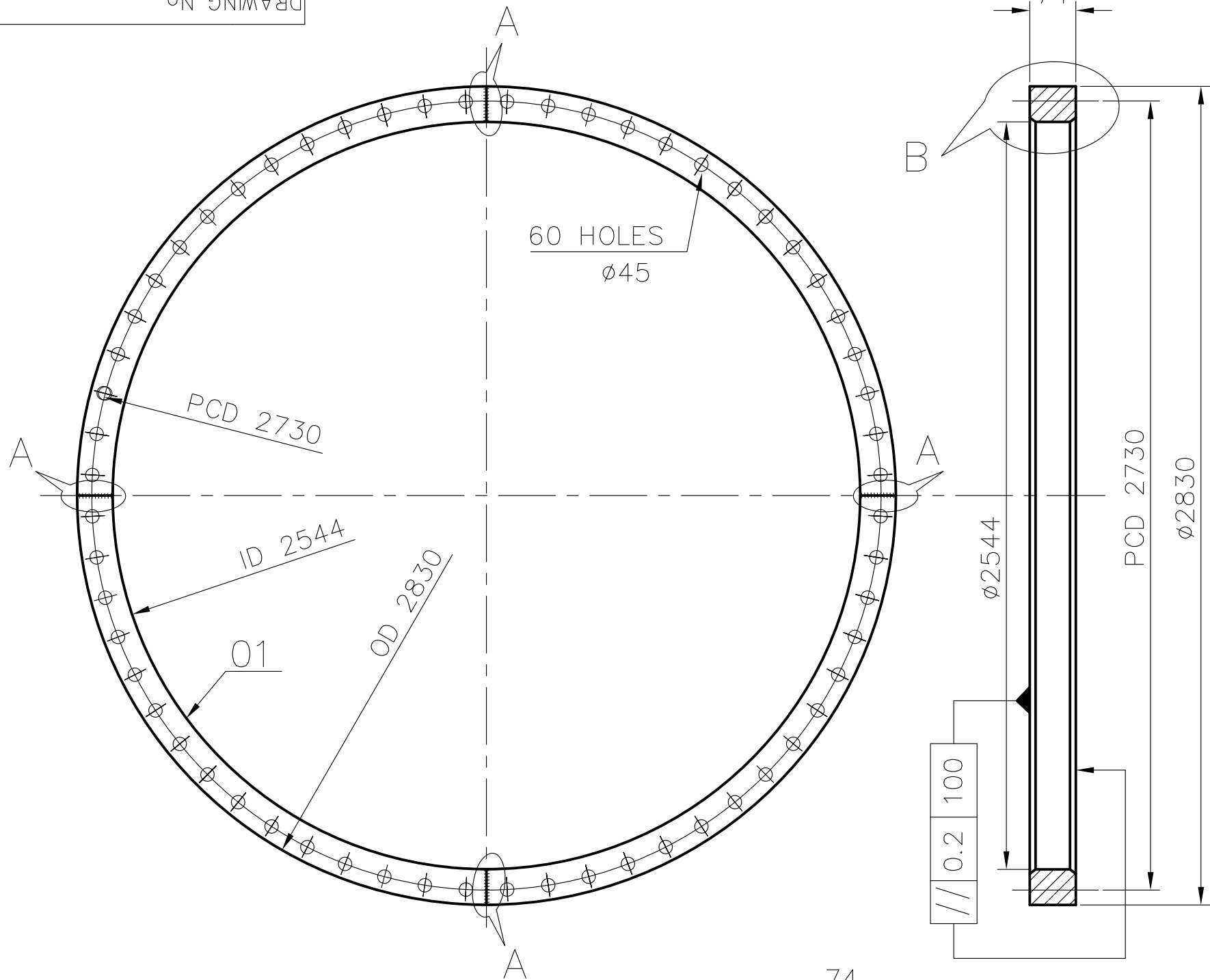


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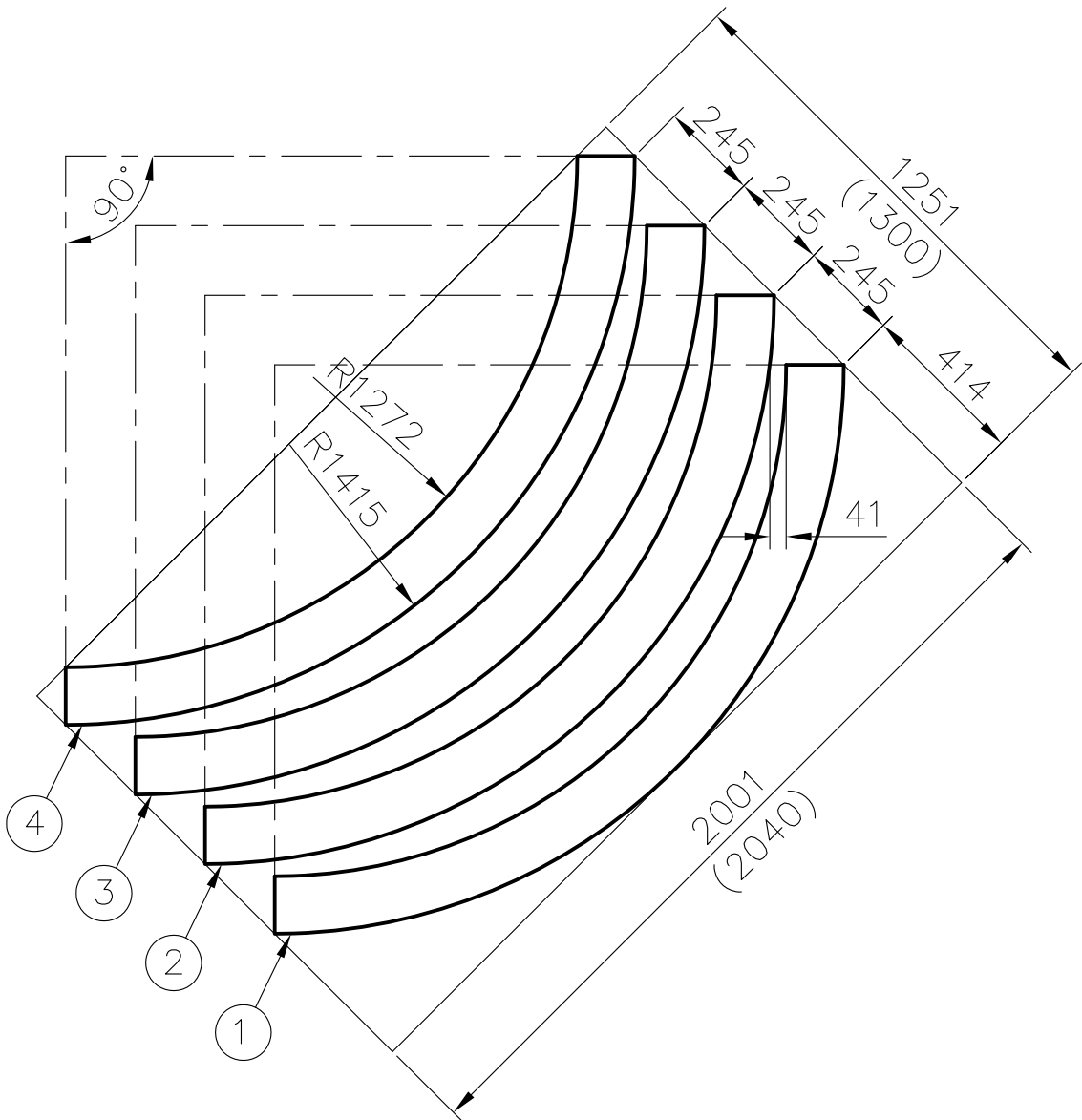
3-80-468-31252

DRAWING No

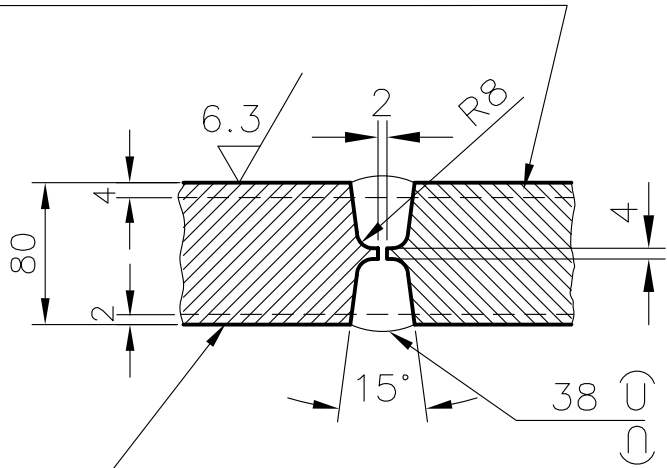


NOTES: -

- 01. WELDS ARE TO BE GROUND FLUSH WITH THE SURFACE ON BOTH SIDES
- 02. ANGLE 90° IS TENTATIVE ONLY. HOWEVER NO.OFF JOINTS DONOT EXCEED 4
- 03. HOLES SHOULD NOT FALL ON WELD JOINTS
- 04. WELD TO BE 100% RADIOGRAPHED AND STRESS RELEIVED
- 05. DIMENSION INDICATES WITHIN BRACKETS ARE RAW MATERIAL PLATE SIZE WITH CUTTING ALLOWANCE.
- 06. WEIGHTS INDICATED ARE FINISHED WEIGHT

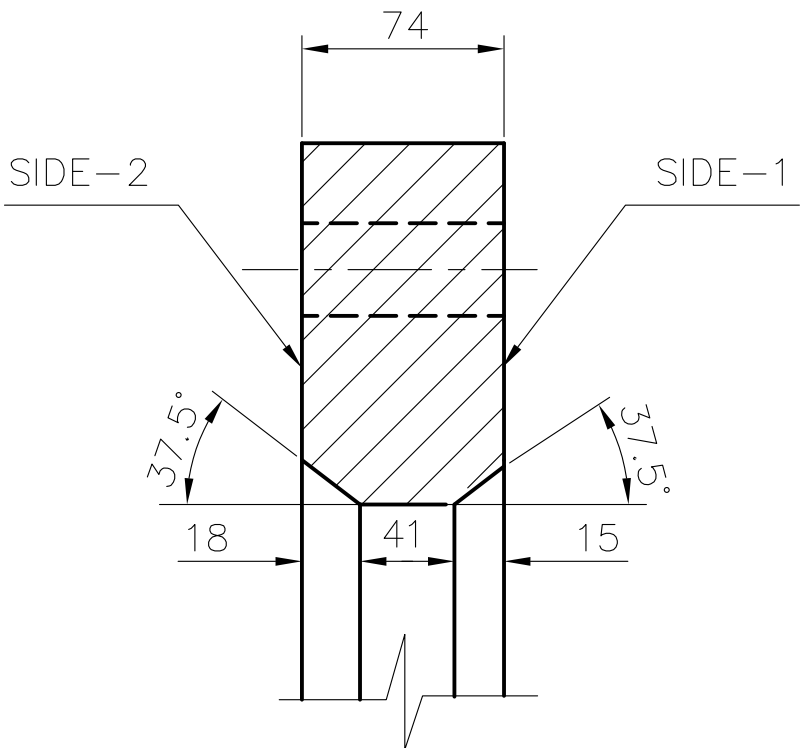


MATING FLANGE FACING SIDE MACHINING (SIDE-2)



ROUGH MACHINING (SIDE-1) PIPE WELDING SIDE

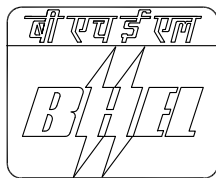
DETAIL - A



DETAIL - B

01	FLANGE NB2500 PLATE 80x1300x2040	3-80-468-31252	ITEM NO. VAR NO.	15 942 125 0000	C	700	000
				SA 515 GR.70			1
ITEM NO.	DESCRIPTION	DRAWING NO.		MATERIAL CODE	A	UNIT WT.	
				MATERIAL SPEC.	C	QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME C.KUMAR	SIGN -Sd-	DATE 04.02.14	NO OF ITEMS
CHD	R.SESHAGIRI	-Sd-	12.02.14	
APPD	K.V.RAMANI	-Sd-	12.02.14	

DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG	ITEM No.
CODE	C/M/F		NTS	700.000		
TITLE				CARD CODE	DRAWING No.	REV
FLAT FACED FLANGE NB2500				U 01	3-80-468-31252	00